



E.O. NUMBER	CHG. LET.	CHANGE DESCRIPTION	DATE	BY	APL
	N/C	INITIAL RELEASE			
	A	PER T.O. #026039: IN FRONT VIEW, ADDED 369025419 & 369025427 TO 36915430 SHAFT.	4/18/83	J.V. M.C.	

- 4 WELD 3/16 MIN. ALL AROUND.
- 3 POT GEARSHAFT IN KISH TO DEPTH SHOWN.
2. SCALE DWG FOR DIMS. NOT SHOWN.
1. TOOL FUNCTION: TO HOLD GEARSHAFT IN BENCH VISE FOR ASSY.

GENERAL NOTES

**BREAK ALL SHARP EDGES AND CORNERS
UNLESS OTHERWISE SPECIFIED**

369D25430-30201				A
TOOL NUMBER				CHG. LET.
DET.	DET.	NO. REQ'D	MATERIAL SIZE AND DESCRIPTION	ZONE
105	2	3/8 NOM.	PLAIN WASHER	
107	2	3/8-16 x 3	SHCS	
106	2	3 1/2 x 3 x 1/2 x 1.5	HRS ANGLE	
105	2	1/4 x 1 1/2 x 4 1/2	HRS	
104	2	1/4 x 1 1/2 x 3 1/2	HRS	
103	1	1/4 x 4 x 4.5	HRS	
102	1	1 x 3 x 10	HRS	
101	1	WELD ASSY	90-102 THRU-105	

TITLE: HOLDING FIXTURE - BEAR SHAFT, SPIRAL BEVEL, PINION, OUTPUT			ENG. CHANGE N/C
DRAWN	KAPON	5/4/76	TOLERANCES UNLESS OTHERWISE SPECIFIED
CHECKED			
APPROVED	H.H. Farnsworth	5-5-76	DECIMAL $\pm .1$
HEET NO.	SCALE		DECIMAL $\pm .015$
1 OF	1/1		DECIMAL $\pm .005$
ENGINEERING PART REF. NO.		TOOL DRAWING NUMBER	
69D25430		369D25430-3020	